SelectForm® End Forming Tools accurately expand, reduce, bead, flare, or swage a single shape on a tube end. Use hand-held or modular tooling with the Airmo Hydraulic Power Pack system to automatically produce a finished form as fast as 2 seconds. Equipment engineered to customer application requirements.

To learn more about SelectForm® products: visit our website at www.airmo.com or call 1-800-394-0016

**Model 400 Series End Forming Tools**
- Pressures to 3,000 psi (207 bar)
- 0.19 in. to 1.38 in. OD (4.7 mm to 35.0 mm OD)
- Expand, reduce, bead, or flare tube ends
- Models for hydraulically inserting a ball into tubes
- Fast operation, tool cycles in 2 to 5 seconds
- Pressure-compensated design

**Model M Series and Model M6 Series**
- Pressures to 3,000 psi (207 bar)
- Modular heads in ram or finger style
- Single-station tool or multi-station configuration mounts on Hydraulic Power Pack

**Model M Series**
- 0.13 in. to 3.00 in. OD (3.3 mm to 76.2 mm OD)

**Model M6 Series**
- 3.00 in. to 6.00 in. OD (76.2 mm to 152.4 mm OD)

**Model 400 Series Tube Expansion**
- **Model 401 Series Hydraulic Ball Inserter**
- **Model 402 Series Tube Reduction**
- **Model 403 Series Bead Form**

**Model 450 Series Swaging Tools**
- Pressures to 15,000 psi (1,034 bar)
- Adjustable stroke for variable expansion
- Rollerless technology

**Model 400 Series Hydraulc Power Pack**
- Pressures to 3,000 psi (207 bar)
- Fast cycle times produce finished form in 2 to 5 seconds
- Portable configurations, with optional stand for surface-mounted tools
- Multi-station units accommodate variable tool sizes

**Model 400 Series**
- **Single-Station Hydraulic Power Pack**
- **Multi-Station Hydraulic Power Pack**

**Model M Series**
- **Modular End Forming Tools**
- **Model M Series**
  - 0.13 in. to 3.00 in. OD (3.3 mm to 76.2 mm OD)
- **Model M6 Series**
  - 3.00 in. to 6.00 in. OD (76.2 mm to 152.4 mm OD)
Airmo Inc. Pressure Technologies is a global supplier dedicated to the design and manufacture of systems, tools, high-pressure accessories and components used for hydrostatic pressure testing, end forming, and tube expansion applications.

Our focus on delivering innovative, quality products engineered to customer specifications enhances our capability to be a total solutions provider. Industries include: aerospace, defense, energy, HVAC, mobile equipment, nuclear, oil, gas, subsea, and tube and pipe mills.

About Us

Quality, Durability, Performance, and Safety built into every system and tool is the Airmo advantage.

To learn more: visit our website at [www.airmo.com](http://www.airmo.com) or call 1-800-394-0016

“UNPARALLELED PERFORMANCE AND SAFETY UNDER PRESSURE!”

TestMaster®

Hydrostatic pressure systems and tooling are used for pressure and leak testing of tubes, assemblies, and systems. Service options include water, oil, Skydrol and helium. Pressures to 40,000 psi (2,758 bar).

SelectForm®

Hydraulic power packs and size-dedicated tools for expansion, reduction, beading, flaring, or swaging of tube ends. Pressures to 3,000 psi (207 bar).

ExpanteK®

Tube expansion or hydro-mechanical systems and tooling use pressurized water to rapidly expand tubes or pipes. Pressures to 30,000 psi (2,068 bar).

NuQuip®

Airmo high-pressure accessories and components supply pressure, connect equipment, channel fluids, and control pressures to improve system performance. Pressures to 60,000 psi (4,137 bar).